

## Steel Shelf Assembly

**Part # -**

SH0830 - Steel shelf 8"d x 30"w

SH1230 - Steel shelf 12"d x 30"w

SH1530 - Steel shelf 15"d x 30"w

### Tool List

Ratchet with 7/16" socket, or impact driver with 7/16" socket

7/16" wrench

Item	Components	Qty
A	Shelf pan	1
B	Mounting brackets	2
C	1/4-20 x 1/2" hex head cap screw	4
D	1/4" spring lock washer	4
E	1/4-20 hex nut	4

The BOSTONtec steel shelf can be mounted in the uprights in multiple positions (Fig-1):

- Flat or 15° tilted surface
- Extended from the uprights
- Reversed with lip in the front stops objects from sliding off, such as storage bins (Fig-2)

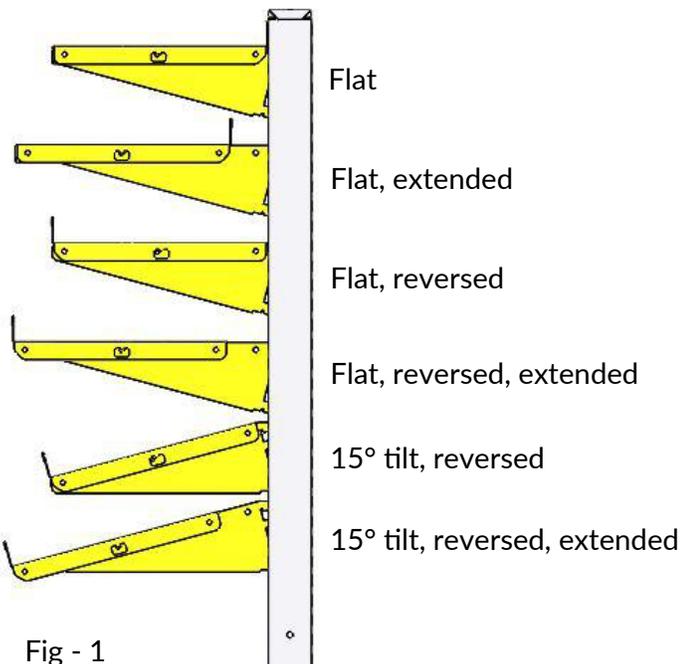
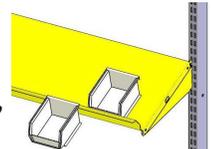


Fig - 1

Fig - 2

**1** Place shelf pan (A) on mounting brackets (B) (Fig-3) and ensure small positioning tab is inserted into slot of bracket (B) (Fig-4).

Fig - 3

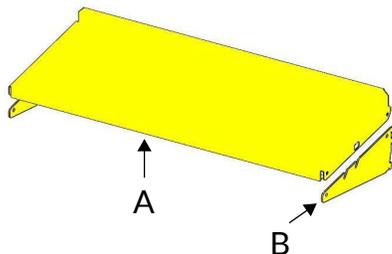
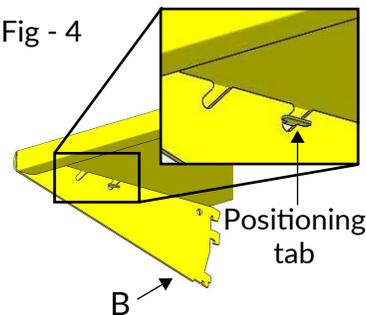


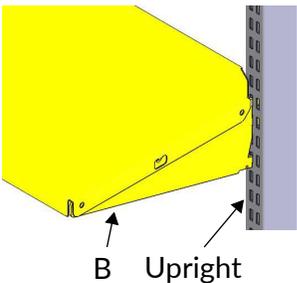
Fig - 4



## Steel Shelf Assembly

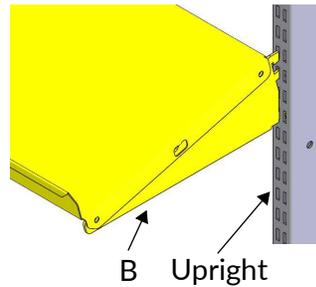
- 2 Select desired slots in uprights and insert brackets (B) of assembled shelf into uprights.

Fig - 5



Flat mount - insert top two hooks

Fig - 6



15° tilt mount - insert bottom two hooks

- 3 Make sure tabs are secured down into slots of uprights.  
*When installing or moving shelves, always grab by shelf brackets and shelf pan. Grabbing by only shelf pan may drop brackets.*

- 4 Securing brackets to shelf with screws (optional): The shelf brackets are designed to be modular and secure without hardware, but hardware is supplied if desired.

1. Secure shelf brackets to shelf using 1/4-20 x 1/2" hex head cap screws (C) with 1/4" lock washers (D) and 1/4-20 hex nuts (E) (Fig - 7)
2. If mounting shelves side by side, the screws must be offset so they don't interfere with the other shelf. (Fig - 8)

Fig - 7

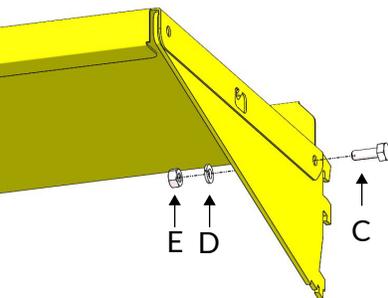
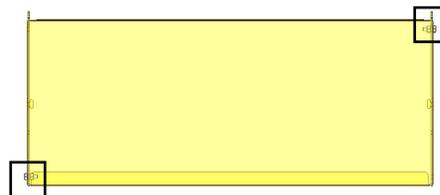


Fig - 8



3. If shelves are not being placed side by side, then all 4 screws can be used to secure the brackets.